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## ALABAMA MANUFACTURED HOUSING COMMISSION

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### MEMORANDUM

**DATE:** October 30, 2025

**TO:** MANUFACTURERS, RETAILERS AND INSTALLERS

**FROM:** STEVE PINCKARD, ADMINISTRATOR 

**SUBJECT:** APPROVED BLOCKING, ANCHORING AND TIEDOWN DEVICES/SYSTEMS

The Alabama Manufactured Housing Commission (AMHC) has approved the following tiedown devices/systems. **All items must be used in accordance with the product manufacturer's instructions** that are provided with each product. **Home or building manufacturers must provide written "approval" to the AMHC before a "system" can be used to install their new or used homes or buildings.**

**Installers of all ABS/Plastic Pads must (1) determine soil-bearing capacity, and (2) determine proper pier spacing. If the actual soil-bearing capacity is greater than 2,000 lbs., an assumed value of 2,000 lbs. must be used to determine pier spacing.**

#### HOME PRIDE, INC.

30" Ground Anchor Model HP3, marked HP3/C3  
36" Ground Anchor Model HP17, marked HP17/C4  
48" Ground Anchor Model HP4, marked HP4/C4  
36" Ground Anchor Model HP6, marked HP6/C4  
48" Ground Anchor Model HP5, marked HP5/C4  
Quick Jack Model HP62, marked HP62  
DBL Tension Head w/Lag Bolt & Shield, Model HP12LS, marked HP12LS  
M-Plate Stabilizing Device, Model HP32, marked HP32  
Stabilizing Plate Model: HP30, HP31, and HP32  
All bolts, strapping, clamps and brackets as contained in the submittal.  
Stabilizing Cap Model HP34, marked HP34, to be used with Home Pride's  
HP3 anchor in soil class 2 & 3 or with Home Pride's HP17 for soil class 4.

#### MINUTE MAN PRODUCTS, INC.

**Longitudinal & Lateral Bracing System, Model No. MMA LLBS for wind zone I. (Two anchors per side on single wide homes and HUD labeled homes only.)**

**Longitudinal & Lateral Bracing System, Model No. MMA LLBS for wind zones II and III. (Two anchors per side on single wide homes and HUD labeled homes only.)**

**Lateral Bracing System, Model No. LLBS, Flex Tube for use on concrete.**

30" Ground Anchor Model 4430-DH, marked MMA 6 C3  
36" Ground Anchor Model MMA 52, marked MMA 52 C4  
36" Ground Anchor Model MMA 4636 EZDH, marked MMA 93 C4  
30" Ground Anchor Model MMA4430EZ, marked MMA 92 C3  
MMA-18 THDHLS Patio Slab Anchor with 3" minimum depth expansion bolt  
MMA-42 210 JDH Swivel Head Wet Concrete Anchor  
All bolts, strapping, clamps and brackets as contained in the submittal.  
GW-2 Soil Anchor marked GW-2 C3

### **OLIVER TECHNOLOGIES, INC.**

**All Steel Transverse Brace Foundation System, Model 1100 IT (for Wind Zone 1 Only). (Two anchors per side on single wide homes and HUD labeled homes only)**

**Wind Zones 1 & 2 Pan System. (Two anchors per side on single wide homes and HUD labeled homes only.)**

Wind Zone 1 Pan **System** offering both Lateral and Longitudinal Protection,  
Model 1100-I"V"

Wind Zone 1 Pan **System** offering Lateral Protection Only, Model 1100-IT"V"

Wind Zone 1 Pan **System** offering Longitudinal Protection Only, Model 1100-IL"V"

Wind Zone 2 Pan **System** offering both Lateral and Longitudinal Protection,  
Model 1100-II"V"

Wind Zone 2 Pan **System** offering Lateral Protection Only, Model 1100-IIT"V"

Wind Zone 2 Pan **System** offering Longitudinal Protection Only, Model 1100-IIL"V"

Transverse Arm and for Lateral Support, Model 1102ITV

Longitudinal Support combined with 1102 ITV (Lateral Support), Model 1102ITV Solo

**Wind Zones 1 & 2 Concrete System (Two anchors per side on single wide homes and HUD labeled homes only.)**

Wind Zone 1 Concrete **System** offering both Lateral and Longitudinal Protection,  
Model 1100-IC"V"

Wind Zone 1 Concrete **System** offering Lateral Protection Only, Model 1100-ITC"V"

Wind Zone 1 Concrete **System** offering Longitudinal Protection Only, Model 1100-ILC"V"

Wind Zone 2 Concrete **System** offering both Lateral and Longitudinal Protection,  
Model 1100-IIC"V"

Wind Zone 2 Concrete **System** offering Lateral Protection Only, Model 1100-IITC"V"

Wind Zone 2 Concrete **System** offering Longitudinal Protection Only, Model 1100-IILC"V"

Transverse Arm and Connector for Lateral Support, Model 1102 ITV

Longitudinal Support combined with 1102ITV(Lateral Support), Model 1102ITV Solo

All Steel Longitudinal Brace Foundation Device, Model 1100 IL

24" X 24" Flex Free ABS Plastic Foundation Pad, ID #1055-13

16" X 16" Flex Free ABS Plastic Foundation Pad, ID #1055-14

17.5" X 22.5" Rounded Flex Free ABS Plastic Pad, ID #1055-21

21.13" X 29.13" Flex Free ABS Plastic Pad, ID #1055-22

16.04" X 18.54" Flex Free ABS Plastic Pad, ID #1055-23  
16" X 16" Flex Free ABS Plastic Pad (with drain holes), ID # 1055-10  
22" X 17" Rounded Flex Free ABS Plastic Pad, (2.5 Sq. Ft.), ID #1055-16  
17.5" X 25.5" Rounded Flex Free ABS Plastic Pad, (3.0 Sq. Ft.), ID #1055-17  
23.25 X 31.25 ABS Pier Pad ID #1055-20  
ABS Plastic Wedge/Shim, Model 2410  
ABS Cap Board  $\frac{3}{4}$ " Thick, Model OTICB1  
ABS Cap Board  $1\frac{1}{2}$ " Thick, Model OTICB2  
Adjustable Outrigger Model 1055-11  
ABS Plastic Stabilizing Device, Model 1055-19 (Only use with 48" or 60" Anchors)  
Dry Set Concrete Anchor, Model OCTCDP, marked OTCAD  
Dry Set Concrete Anchor, Model OTCAPG1, marked OTCAPG1  
Sidewall Quick Connector Model OTQC, marked OTQC  
Frame Tie, Model OTFT-1, marked OTFT-1  
Swivel Connector Model OTSFT, marked OTSFT  
Stabilizer Plate, Model OTMSP2P, marked OTMSP2P  
Stabilizer Plate, Model OTMSP2G, marked OTMSP2G  
Stabilizer Plate, Model OTCADG, marked OTCADG  
Wet Set Concrete Anchor, Model OTCAWP, marked OTCAWP  
30" Ground Anchor (5/8" Rod with two 4" Helix) Model OT3044AP, marked OT3044AP C3  
48" Ground Anchor (3/4" Rod with one 6" Helix) Model OT486BP, marked OT486BP C4  
48" Ground Anchor (3/4" Rod with one 6" Helix) Model OT3646BG, marked OT3646BG  
48" Ground Anchor (5/8" Rod with one 6" Helix) Model OT486AP, marked OT486AP C4  
30" Ground Anchor (3/4" Rod with two 4" Helix) Model OT3044BP, marked OT3044BP C3  
30" Ground Anchor (3/4" Rod with two 4" Helix) Model OT3044BG, marked OT3044BG  
36" Ground Anchor (3/4" Rod with one 4" Helix) Model OT3646BP, marked OT3646BP C4  
Cap Anchor Model OT3646BPC, marked OT3646BPC  
Cap Anchor Model OT3646BPZ, marked OT3646BPZ  
Anchor Pier Model OTAP8K, marked OTAP8K  
Anchor Pier Model OTAP12K, marked OTAP12K  
QUICK Self-Aligning Compression Cap (Stabilizing Device) to be used with Anchor  
Model #'s OT3044BP and OT3646BP, Model OTCAP1, marked OTCAP1  
36" Adjustable perimeter pier, marked OTPP36  
Sidewall Bracket, marked OTWSB  
All bolts, strapping, clamps and brackets as contained in the submittal.

**SEDCO PIER, INC.**

Base pad 16"x16"x1" Model #BP1616  
Base pad 18.5"x18.5"x1" Model #BP1818  
Base pad 20"x20"x1" Model #BP2020  
Base pad 17"x23"x1" Model #BP1723  
Base pad 24"x24"x1" Model #2424

**TIE DOWN ENGINEERING, INC.**

**Vector Dynamics Foundation System, Part 59018 for Wind Zones I and II.  
(Two anchors per side on single wide homes and HUD labeled homes only.)**

**Vector Dynamics Foundation System, Part 59036 Single Stack System (Concrete) and Part 59049 Double Stack System (Concrete) for Wind Zones I and II. (Two anchors per side on single wide homes and HUD labeled homes only.)**

**Xi2/Xi-24 Lateral Stabilization System, Part 59306/59831 for Wind Zones I and II. (Two anchors per side on single wide homes and HUD labeled homes only.)**

**Xi2/Xi-24 Lateral Stabilization System, Part 59307/59841 (concrete) for Wind Zones I and II. (Two anchors per side on single wide homes and HUD labeled homes only.)**

**XVG Steel Pier System, Part 59851 for Wind Zones I and II. (Two anchors per side on single wide homes and HUD labeled homes only.)**

**XVC Steel Pier System, Part 59855 for Wind Zones I and II. (Two anchors per side on single wide homes and HUD labeled homes only.)**

**Iron Root Foundation System AS5000(#59745) and AS6000(#59746). (HUD labeled homes and Wind Zone I homes only.)**

**XI Longitudinal Stabilization Device (Part 59026)**

**30" Ground Anchor Model MI 22, marked MI22 C2**

**36" Ground Anchor Model MI 2H6, marked MI2H6 C3**

**48" Ground Anchor Model MI 2H, marked MI2H C4**

**34" Ground Anchor Model MI 2H64, marked MH164 C4**

**30" Anchor w/6" Cap and 2 – 4" Augers Class 3 Model 59664**

**36" Anchor w/6" Cap and 1 – 6" and 1 – 4" Auger Class 4 Model 59665**

**Pad 1 (Model 59300) - 16" X 18" (2.0 square feet) x 7/8" thick**

**Pad 2 (Model 59301) - 16" X 22.5" (2.5 square feet) x 1" thick**

**Pad 3 (Model 59302) - 17-3/16" X 25-3/16" (3.0 square feet) x 1-1/8" thick**

**Pad 4 (Model 59660) 16" X 16" ABS Pad**

**Pad 5 (Model 593038) 24" X 24" ABS Pad**

**Swivel Strap Connector (Part 59002)**

**3" Swivel Strap Frame Connector (Part 59003)**

**4" Swivel Strap Frame Connector (Part 59004)**

**Universal Swivel Strap Connector (Part 59242)**

**Adjustable Swivel Strap Frame Connector (Part 59005)**

**Angle Frame Connector Bracket (Part 59009)**

**Longitudinal Beam Clamp (Part 59011)**

**QUIK-SET Stabilizer Plate (Part 59291)**

**Deep Set 36" Anchor, Part 59092 C4**

**ABS Foundation Pad, 4 sq. ft., Part 59303**

**Stabilizing Plate Models: MCATSTA and 59292.**

**Concrete Anchor Part 59109, marked MIJ2**

**Concrete Anchor Part 59120, marked MIJ2**

**Patio/Slab Anchor Part 59125, marked ICS2**

**36" Adjustable Perimeter Pier, (Model 59640, marked 59640**

**ABS Pier Cap Board 7.25" x 14.5" x 1.0" (Part 59661)**

**ABS Pier Cap Board 7.25" x 14.5" x 1.5" (Part 59662)**

**ABS Wedge 3.5" x 6.0" x 1.0" (Part 59663)**

**Rim Joist Bracket, marked #59699**

**All bolts, strapping, clamps and brackets as contained in the submittal.**